



**ENSOFT SD-141-85A**

**ENSOFT-S**

<b>Product Description :</b>	This polyolefin based thermoplastic elastomer (SEBS) compound is medium mineral filled, completely recyclable and suitable for general purpose applications. ENSOFT® series can be processed with conventional thermoplastics machinery
<b>Additive Packages :</b>	T / Heat and UV stabilizer /
<b>Key Features :</b>	Excellent ozone, UV and weathering resistance Rubberlike elasticity in a wide temperature range Easy colorability with proper MB (PE, PP, etc. Based)
<b>Process Method :</b>	Extrusion, coextrusion, sheet extrusion
<b>Uses :</b>	Extruded parts (seals, tubes, profiles, hoses, etc.) for automotive, construction, home appliances, furniture

	Value	Unit	Standard
<b>Physical</b>			
Hardness	85	SHORE A	ISO 868 (3 second)
Density	1,08	gr / cm3	ISO 1183 1-A
<b>Mechanical</b>			
100% Modulus	3,8	Mpa	ISO 37(S1,500 mm/min)
300% Modulus	5	Mpa	ISO 37(S1,500 mm/min)
Tensile Strength At Break	13,6	Mpa	ISO 37(S1,500 mm/min)
Elongation at Break	630	%	ISO 37(S1,500 mm/min)
Tear Strength (Perpendicular to flow)	50	N/mm	ISO 34-1 Method B
<b>Aging</b>			
Compression Set (72h/23°C)	31	%	ISO 815
Compression Set (22h/70°C)	54	%	ISO 815

**Environmental Resistance**

Ozone	Excellent
Water	Excellent
Alcohol	Excellent
Olive Oil	Fair



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Sulphuric Acid	Good
Detergent	Good

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**Drying Condition**

Drying Time(hr)	Not required
Drying Temperature(°C)	Not required

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**Extrusion Condition (°C)**

Feed Zone Temperature (°C)	170 - 190
Compression Zone Temperature (°C)	180 - 195
Melting Zone Temperature (°C)	195 - 205
Extruder Head Temperature (°C)	200 - 210
Die Temperature (°C)	200 - 220

